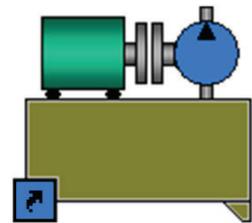


**Hydraulic Systems Volume 3**  
**Hydraulic Fluids and  
Contamination Control**

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**Hydraulic System Volume 3**

**Hydraulic Fluids and Contamination Control**

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## **Hydraulic Systems Volume 3 Hydraulic Fluids and Contamination Control**

**PREFACE, 8**

**ACKNOWLEDGEMENT, 9**

**ABOUT THE BOOK, 11**

**ABOUT THE AUTHOR, x**

### **Chapter 1: Introduction, 15**

**1.1- Hydraulic Fluids Conditioning and Contamination Control**

**1.2- Cost of Contamination**

**1.3- Sources for Standard Test Methods**

1.3.1- International Organization for Standardization (ISO)

1.3.2- American Society for Testing and Materials (ASTM)

1.3.3- Society of Automotive Engineering (SAE)

1.3.4- American National Standards Institute (ANSI)

1.3.5- German Institute for Standardization (DIN)

1.3.6- Fluid Power Systems and Components Vocabulary (ISO 5598)

### **Chapter 2: Hydraulic Fluids, 23**

**2.1- Basic Definition**

**2.2- Hydraulic Fluid Contribution**

**2.3- Historical Background**

**2.4- Properties and Test Methods for Hydraulic Fluids**

2.4.1- Fluid Density

2.4.2- Fluid Specific Weight

2.4.3- Fluid Specific Gravity

2.4.4- Fluid Viscosity

2.4.4.1- Definition of Fluid Viscosity

2.4.4.2- Effect of Fluid Viscosity on System Performance

2.4.4.3- Mathematical Expression of Fluid Viscosity

2.4.4.4- Newtonian versus Non-Newtonian Fluids

2.4.4.5- Units of Fluid Viscosity

2.4.4.6- Fluid Viscosity Standard Test Methods

2.4.4.7- Viscosity Standard Grades

2.4.5- Viscosity Index

2.4.5.1- Definition of Viscosity Index

2.4.5.2- Viscosity Index Standard Test Method (ISO 2909 - ASTM D2270-226)

2.4.6- Wear Protection

2.4.6.1- Definition and Importance of Wear Protection

2.4.6.2- Factors Affecting Fluid Wear Protection

2.4.6.3- Anti-Wear Performance Test

2.4.7- Fluid Bulk Modulus

- 2.4.7.1- Definition of Fluid Bulk Modulus
- 2.4.7.2- Bulk Modulus Standard Test Method (ASTM D6793 – 02(2012))
- 2.4.7.3- Mathematical Expression for Fluid Bulk Modulus
- 2.4.7.4- Effect of Fluid Bulk Modulus on System Performance
- 2.4.8- Pour Point
  - 2.4.8.1- Pour Point Definition and Standard Test Method (ASTM D-97)
  - 2.4.8.2- Pour Point Ratings
- 2.4.9- Flash Point
  - 2.4.9.1- Flash Point Definition and Standard Test Method (ASTM D-92)
  - 2.4.9.2- Flash Point Values
- 2.4.10- Fire Point
- 2.4.11- Ignition Point
- 2.4.12- Specific Heat
- 2.4.13- Thermal Conductivity
- 2.4.14- Thermal Expansion
- 2.4.15- Oxidation Stability
  - 2.4.15.1- Definition and Factors Affecting Oxidation Stability
  - 2.4.15.2- Importance of Oxidation Stability
  - 2.4.15.3- Oxidation Stability Standard Test Method (ASTM D-4636)
  - 2.4.15.4- Corrosion Standard Test Method (ASTM D-130)
- 2.4.16- Anti-Rust Property
  - 2.4.16.1- Definition and Importance of Anti-Rust Property
  - 2.4.16.2- Anti-Rust Standard Test Method (ASTM D-665)
- 2.4.17- Hydrolytic Stability
  - 2.4.17.1- Definition and Importance of Hydrolytic Stability
  - 2.4.17.2- Hydrolytic Stability Standard Test Method (ASTM D2619-09)
- 2.4.18- Total Acid Number (TAN)
  - 2.4.18.1- Definition and Importance of Total Acid Number
  - 2.4.18.2- Total Acid Number Standard Test Method (ASTM D-664 and D2986)
- 2.4.19- Demulsibility (Water Separation)
  - 2.4.19.1- Definition and Importance of Demulsibility
  - 2.4.19.2- Demulsibility Standard Tests Method (ASTM D-1401)
- 2.4.20- Fluid Compatibility with Seals
  - 2.4.20.1- Definition and Importance of Fluid Compatibility with Seals
  - 2.4.20.2- Fluid Compatibility Standard Test Methods (ASTM D6546-15 OR ISO 6072)
- 2.4.21- Foam Suppression
  - 2.4.21.1- Definition and Importance of Foam Suppression
  - 2.4.21.2- Foam Suppression Standard Test Methods
- 2.5- Hydraulic Fluid Additives**
  - 2.5.1- Viscosity Index Improvers (VII)
  - 2.5.2- Rust and Oxidation (R & O) Inhibitors
  - 2.5.3- Anti-Wear (AW) Additives
  - 2.5.4- Pour Point Depressant

2.5.5- Demulsifiers

2.5.6- Foam Suppressors

## **2.6- Classification of Hydraulic Fluids**

### **2.7-Petroleum-Based Hydraulic Fluids (Mineral Oils)**

2.7.1- Main Features of Mineral Oils

2.7.2- Composition of Mineral Oils

2.7.3- Standard Designations of Mineral Oils

2.7.3.1- HH Mineral Oil

2.7.3.2- HL Mineral Oil

2.7.3.3- HM Mineral Oil

2.7.3.4- HV Mineral Oil

2.7.3.5- HR Mineral Oil

2.6.3.6- Special Mineral Oil

2.7.3.7- Military-Grade Mineral Oil (MIL-H-5606 and MIL-H-83282)

### **2.8-Fire-Resistant Hydraulic Fluids**

2.8.1- Definition of Fire-Resistant Hydraulic Fluids

2.8.2- Composition and Standard Designations of Fire-Resistant Hydraulic Fluids

2.8.3- General Properties of Fire-Resistant Hydraulic Fluids

2.8.4- HFA (Water-Based) Fire-Resistant Hydraulic Fluids

2.8.4.1- Composition and Standard Designations for HFA Fluids

2.8.4.2- Main Features of HFA Fire-Resistant Hydraulic Fluids

2.8.5- HFB (Oil-Based) Fire-Resistant Hydraulic Fluids

2.8.5.1- Composition and Standard Designations for HFB Fluids

2.8.5.2- Main Features of HFB Fire-Resistant Hydraulic Fluids

2.8.6- HFC (Polymer-Based) Fire-Resistant Hydraulic Fluids

2.8.7- Application Examples for HFB and HFC Fire-Resistant Fluids

2.8.8- HFD (Chemical-Based) Fire-Resistant Hydraulic Fluids

2.8.8.1- Composition and Standard Designations for HFD Fire-Resistant Hydraulic Fluids

2.8.8.2- Main Features of HFD Fire-Resistant Hydraulic Fluids

2.8.9- Testing of Fire-Resistant Hydraulic Fluids

### **2.9- Environmental-Friendly Hydraulic Fluids**

2.9.1- Definition of Environmental-Friendly Hydraulic Fluids

2.9.2- Composition and Standard Designations for Environmental-Friendly Hydraulic Fluids

2.9.3- Main Features of Environmental-Friendly Hydraulic Fluids

### **2.10- Best Practices for Hydraulic Fluid Selection**

2.10.1- Manufacturer-Based Fluid Selection

2.10.2- Application-Based Fluid Selection

2.10.3- Properties-Based Fluid Selection

2.10.4- Compatibility-Based Fluid Selection

2.10.5- Viscosity-Based Fluid Selection

2.10.6- Additives-Based Fluid Selection

2.10.7- Cost-Based Fluid Selection

**2.11- Best Practices for Hydraulic Fluid Replacement****2.12- Best Practices for Hydraulic Fluid Storage****Chapter 3: Energetic Contamination, 108****3.1- Contamination by Heat**

## 3.1.1- Sources of Contamination by Heat

## 3.1.1.1- Design-Related Heat Sources

## 3.1.1.2- Operation-Related Heat Sources

## 3.1.2- Effect of Contamination by Heat

## 3.1.3- Best Practices to Minimize Contamination by Heat

**3.2- Contamination by Magnetic Fields**

## 3.2.1- Sources of Contamination by Magnetic Fields

## 3.2.2- Effect of Contamination by Magnetic Fields

## 3.2.3- Best Practices to Minimize Contamination by Magnetic Fields

**3.3- Contamination by Electrostatic Charges**

## 3.3.1- Sources of Contamination by Electrostatic Charges

## 3.3.2- Effect of Contamination by Electrostatic Charges

## 3.3.3- Best Practices to Minimize Contamination by Electrostatic Charges

**3.4- Contamination by Light****Chapter 4: Gaseous Contamination, 117****4.1- Sources of Gaseous Contamination****4.2- Forms of Air in Hydraulic Fluids****4.3- Standard Test Methods for Measuring Air Content in Hydraulic Fluids****4.4- Effect of Gaseous Contamination****4.5- Best Practices to Minimize Gaseous Contamination**

## 4.5.1- Preventive Practices to Minimize Gaseous Contamination

## 4.5.2- Curative Practices to Remove Gaseous Contamination

**Chapter 5: Fluidic Contamination, 125****5.1- Sources of Fluidic Contamination in Hydraulic Fluids****5.2- Forms of Water Contamination in Hydraulic Fluids****5.3- Standard Test Methods for Measuring Water Content in Hydraulic Fluids**

## 5.3.1- Karl-Fischer Method (ISO760 - ASTM D6304 – DIN 51777)

## 5.3.2- Fourier Transform Infrared (FTIR) (ASTM E2412)

## 5.3.3- Centrifuge

## 5.3.4- Crackle Test

**5.4- Effect of Fluidic Contaminants****5.5- Best Practices to Minimize Fluidic Contamination**

## 5.5.1- Preventive Practices to Minimize Fluidic Contamination

## 5.5.2- Curative Practices to Remove Fluidic Contamination

## 5.5.2.1- Water Removal Techniques for Small Water Contents

## 5.5.2.2- Water Removal Techniques for Large Water Contents

## **Chapter 6: Chemical Contamination, 155**

### **6.1- Sources of Chemical Contamination**

### **6.2- Products of Hydraulic Fluid Degradation**

6.2.1- Rust

6.2.2- Acids

6.2.3- Sludge

6.2.4- Varnish

### **6.3- Effect of Chemical Contamination**

### **6.4- Standard Test Methods for Measuring Oil Degradation**

### **6.5- Best Practices to Minimize Chemical Contamination**

6.5.1- Preventive Practices to Minimize Chemical Contamination

6.5.2- Curative Practices to Remove Chemical Contamination

## **Chapter 7: Particulate Contamination, 173**

### **7.1- Forms of Particulate Contamination**

### **7.2- Sources of Particulate Contamination**

7.2.1-Built-in Particulate Contamination

7.2.2-Ingested Particulate Contamination

7.2.3-Induced Particulate Contamination

7.2.4-Generated Particulate Contamination

7.2.5- Wear Mechanisms in Hydraulic Components

7.2.5.1- Abrasive Wear Mechanism

7.2.5.2- Adhesive Wear Mechanism

7.2.5.3- Corrosive Wear Mechanism

7.2.5.4- Erosive Wear Mechanism

7.2.5.5- Fatigue Wear Mechanism

7.2.5.6- Cavitation Wear Mechanism

### **7.3- Contamination Particle Sizes**

### **7.4- Critical Clearances in Hydraulic Components**

### **7.5- Effect of Particulate Contamination**

7.5.1- Replication of Particulate Contamination

7.5.2- Factors Affecting Level of Damage due to Particulate Contamination

7.5.2.1- Effect of Particle Size

7.5.2.2- Effect of Particle Shape

7.5.2.3- Effect of Particle Material

7.5.3- Typical Failures due to Particulate Contamination

7.5.4- Examples of Failed Components due to Particulate Contamination

7.5.4.1- Pump Failure due to Particulate Contamination

7.5.4.2- Valve Failure due to Particulate Contamination

7.5.4.3- Cylinder Failure due to Particulate Contamination

7.5.4.4- Bearing Failure due to Particulate Contamination

7.5.4.5- Filter Failure due to Particulate Contamination

### **7.6- Best Practices for Controlling Particulate Contamination**

7.6.1- Preventive Practices to Control Particulate Contamination

7.6.2- Curative Practices to Remove Particulate Contamination

## **Chapter 8: Hydraulic Fluid Analysis, 214**

### **8.1- Introduction to Hydraulic Fluid Analysis**

### **8.2- Hydraulic Fluid Sampling**

8.2.1- Hydraulic Fluid Sampling Intervals

8.2.2- Hydraulic Fluid Sampling Locations

8.2.2.1- Sampling from Low Pressure Return Line (ISO 4021)

8.2.2.2- Sampling from High Pressure Line

8.2.2.3- Sampling from Reservoir

8.2.3- Hydraulic Fluid Sampling Kit

8.2.4- Hydraulic Fluid Sampling Procedure

### **8.3- Hydraulic Fluid Material Analysis**

8.3.1- Air Content

8.3.2- Water Content

8.3.3- Solids Content

### **8.4- Hydraulic Fluid Cleanliness Standards**

8.4.1- Two-Code ISO Standard 4406-1987

8.4.2- Three-Code ISO Standard 4406-1999

8.4.3- NAS Standard 1638

8.4.4- SAE Standard AS 4059(E)

8.4.5- Contamination Standards Cross-Reference

### **8.5- Hydraulic Fluid Particle Analysis**

8.5.1- Visual Inspection

8.5.2- Silt Index Test

8.5.3- Patch Test

8.5.4- Gravimetric Analysis (ISO 4405)

8.5.5- Microscopic Particle Counting (ISO 4407)

8.5.6- Automatic Particle Counting (ISO 11500:2008)

8.5.6.1- Automatic Particle Counters (APC)

8.5.6.2- Particle Monitors

8.5.6.3- Particle Classifiers

8.5.6.4- Calibration of Automatic Particle Counters

### **8.6- Interpretation of Fluid Analysis Report**

## **Chapter 9: Hydraulic Filters Performance Ratings, 273**

### **9.1- Porosity**

9.1.1- Filter Porosity

9.1.2- Pore Size

9.1.2.1- Thin vs. Thick Fibers of a Filter Medium

9.1.2.2- Fixed vs. Non-Fixed Pore Size.

9.1.2.3- Uniform vs. Graded Pore Size.

### **9.2- Beta Rating**

9.2.1- Multipass Test Performance Test (ISO 16889)

9.2.2- Beta Ratio Calculation

9.2.3- Beta Ratio Stability

**9.3- Filter Efficiency**

**9.4- Nominal and Absolute Ratings**

**9.5- Filter Dirt Holding Capacity**

**9.6- Filter Size**

**9.7- Filter Capacity versus Efficiency**

**9.8- Filter Pressure**

9.8.1- Rated Burst Pressure (RBP) of a Filter Housing

9.8.2- Rated Fatigue Pressure (RFP) of a Filter Housing.

9.8.3- Rated Cyclic Pressure (RCP) of a Filter Housing.

9.8.4- Filter Differential Pressure (ISO 3968)

9.8.5- Filter Bypass Pressure

9.8.6- Collapse Pressure of a Filter Element

9.8.7- Collapse Pressure of a Filter Element

**Chapter 10: Contamination Control in Hydraulic Transmission Lines, 298**

**10.1- Contamination in Hydraulic Transmission Lines**

10.1.1- Sources of Contamination in Hydraulic Transmission Lines

10.1.2- Methods for Cleaning Hydraulic Transmission Lines

**10.2- Projectile Cleaning**

10.2.1- Projectile Cleaning Overview

10.2.2- Projectile Cleaning Equipment

10.2.3- Hydraulic Hose Projectile Cleaning

10.2.4- Hydraulic Tubes and Pipes Projectile Cleaning

10.2.5- Clean Seal Capsules

10.2.6- Clean Seal Flange

**10.3- Pickling of Hydraulic Transmission Lines**

10.3.1- What is Pickling?

10.3.2- Pickling Process

**10.4- Flushing of Hydraulic Transmission Lines**

10.4.1- What is Flushing?

10.4.2- Reasons to Flush a Hydraulic System

10.4.3- Flushing System Requirements (ISO 23309)

10.4.4- Flushing Process

**APPENDIXES, 317**

APPENDIX A: LIST OF FIGURES

APPENDIX B: LIST OF TABLES

APPENDIX E: Lists OF STANDARD TEST METHODS

APPENDIX D: LIST OF REFERENCES

**INDEX, 337**

## PREFACE

Contamination control is a crucial for hydraulic systems to survive and to sustain their reliability and performance. Hydraulic fluids are inevitably contaminated by various sources. Hydraulic fluid contamination is not limited to just the particulate contaminants as many people may think. Hydraulic fluid contamination can be broadly defined as any internal or external reason that can change the properties or performance.

Therefore, this textbook focuses on hydraulic fluids and contamination control. The text book discusses thoroughly the different types of hydraulic fluids, their properties and standard methods of testing. The textbook also covers all types of contamination, their sources, effects, and best practices to avoid and control them.

With 30+ years of experience in teaching fluid power for industry professionals, the author had effectively applied his solid understanding to the subject and his post-doctoral level of academic education in developing this book.

The author wants to continue his goal of supporting fluid power and motion control professional education by developing the following series of volumes:

- Hydraulic Systems Volume 1: Introduction to Hydraulics for Industry Professionals.
- Hydraulic Systems Volume 2: Electro-Hydraulic Components and Systems.
- Hydraulic Systems Volume 3: Hydraulic Fluids and Contamination Control.
- Hydraulic Systems Volume 4: Hydraulic Fluids Conditioning.
- Hydraulic Systems Volume 5: Best Practices for Safety and Maintenance.
- Hydraulic Systems Volume 6: Troubleshooting and Failure Analysis.
- Hydraulic Systems Volume 7: Hydraulic Systems Modeling and Simulation for Application Engineers.
- Hydraulic Systems Volume 8: Design Strategies of Hydraulic Systems.
- Hydraulic Systems Volume 9: Design Strategies of Electro-Hydraulic Systems.
- Hydraulic Systems Volume 10: Hydraulic Components Modeling and Simulation.

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- [www.iso.org](http://www.iso.org)
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- [www.din.de/en](http://www.din.de/en)
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## ABOUT THE BOOK

### **Book Description:**

The book is targeting students and professionals who are looking to advance their fluid power careers. The book is colored and has the size of standard A4. The book is associated with a separate colored workbook. The workbook contains printed power point slides, chapter reviews and assignments. This book is the third in a series that the author plans to publish to offer complete and comprehensive teaching references for the fluid power industry. This book is an attempt to fill the gap between the very academic style of fluid power books and the very commercial style of books that are produced by fluid power manufacturers basically to promote their products.

The book presents the different types of hydraulic fluids, their physical properties, and their standard test methods. The book also overviews the various types of contamination including, energetic, gaseous, fluidic, and particulate contamination. This book introduces, comprehensively, methods for hydraulic fluid analysis including the various types of standards for evaluating cleanliness level of hydraulic fluids. This book discusses methods for controlling contamination in hydraulic transmission lines including projectile cleaning and flushing.

The book contains a total of ten chapters distributed over 300 pages with very demonstrative figure and tables. The contents of the book are brand non-biased and intends to introduce the latest technologies related to the subject of the book.

### **Book Objectives:**

#### **Chapter 1: Introduction**

This chapter introduces the scope of hydraulic fluids conditioning and contamination control. The chapter also overviews various organizations who are involved in developing standards and set standard test methods for fluid power components and systems.

#### **Chapter 2: Hydraulic Fluids**

This chapter provides an overview of the commonly used hydraulic fluids including petroleum-based, water-based, chemical-based, fire-resistant, and environmental-friendly types of hydraulic fluids. The chapter discusses thoroughly 21 various properties and the relevant standard test methods of hydraulic fluids. Fluid properties are categorized as physical, thermal, and chemical properties. The chapter introduces the best practices for hydraulic fluid selection, replacement, and storage.

### **Chapter 3: Energetic Contamination**

This chapter presents the sources hydraulic fluids energetic contamination. For each source, the chapter explains how the system performance will be affected and possible recommendations to minimize such consequences.

### **Chapter 4: Gaseous Contamination**

This chapter presents the sources of hydraulic fluids gaseous contamination. For each source, the chapter explains how the system performance will be affected and recommendations to minimize such consequences.

### **Chapter 5: Fluidic Contamination**

This chapters covers the sources of hydraulic fluids fluidic contamination. For each source, the chapter explains how the system performance will be affected and possible recommendations to minimize such consequences.

### **Chapter 6: Chemical Contamination**

This chapter presents the sources of hydraulic fluids chemical contamination. For each source, the chapter explains how the system performance will be affected and possible recommendations to minimize such consequences.

### **Chapter 7: Particulate Contamination**

This chapters presents the sources of hydraulic fluids particulate contamination. For each source, the chapter explains how the system performance will be affected and possible recommendations to minimize such consequences.

### **Chapter 8: Hydraulic Fluids Analysis**

This chapter discusses standard methods for hydraulic fluid analysis including methods for particle and material analysis. The chapter covers the various standard cleanliness classes used to evaluate the contamination level in hydraulic fluids. The chapter also provides examples for interpretation of hydraulic fluid analysis reports.

### **Chapter 9: Hydraulic Filters Performance Ratings**

This chapters discusses the standard methods for evaluating the performance of a hydraulic filter. The purpose is to make the reader aware of the factors based on which type of filter may be more suitable than other for a specific application.

### **Chapter 10-Contamination Control in Hydraulic Transmission Lines**

This chapter discusses best practices for controlling contamination in hydraulic transmission lines including projectile cleaning and hydraulic system flushing.